

ICF-100 Operation manual

Steps

- (1) Check first the power requirement of the machine.
- (2) Connecting the power plug to the power source. Test run the machine by turn on the power switch (The light will show the condition)
- (3) Loose the base fixed screw (B21), adjusting the distance by the (B8) rail adjusting knob to the dimension, fixed the screw loosed after the adjustment.
- (4) Turning the Height adjustment knob (C41) till the belt touching the IC and let it slipped down easily.
- (5) Test run by one un-formed IC, Place first the IC on top of the rail (B1, B3) and slip it down and form it. Check the IC width and re-adjusting if required.
- (6) Install an empty IC packing stick on bottom of the rail and inserting the stick pack IC on top of the rail. The IC will be formed automatically when it slipped down.

A. Caution :

- (1) Turn off the power first if the IC jams in the rail. Try to take out the IC then.
- (2) Absolutely no oil on the belt related bearing or gear. The oil will reduce the friction of the belt if contaminated and fail to deliver the IC well.

Please contact us for any further information if unclear or question.



Ren Thang Co., Ltd.

TEL: +886-2-82011187、 22021205

FAX: +886-2-22039391、 22021204

www.renthang.com

ICF-100 IC Forming machine Part list

Part No.	Part Name	Part No.	Part Name
A1	Motor bracket	B41	Fix screw - base
A2	Motor	B5	Roller
A21	Screw	B51	Screw -roller
A3	Belt - power transmission	B52	Nut
A4	Tooth belt (12T)	B6	Shaft - rail
A41	Screw - fixed belt	B7	Screw - Rod
A5	Master wheel	B8	Rail adjusting knob
A51	Bearing - 14dia		
A6	Slave wheel	C1	Case
A61	Screw	C11	Pad
A62	Bushing	C12	Screw
A7	belt tightness adj wheel	C2	base
A71	screw	C21	Screw
		C3	base - rail
B1	Rail - Left	C31	Screw - fixed
B11	Screw - rail	C4	Screw - adjustment
B12	Base - push	C41	Adjustment knob
B13	Base - support	C42	spring
B14	Shaft - push	C45	Washer
B15	Fix screw		
B16	Stick hold spring		
B17	Screw		
B18	Guide		
B19	Screw		
B2	Left rail base		
B21	Screw - fixed base		
B3	Right - rail		
B31	Screw - fix rail		
B32	Guide -feeding		
B33	Fix screw		
B4	Base - Right base		



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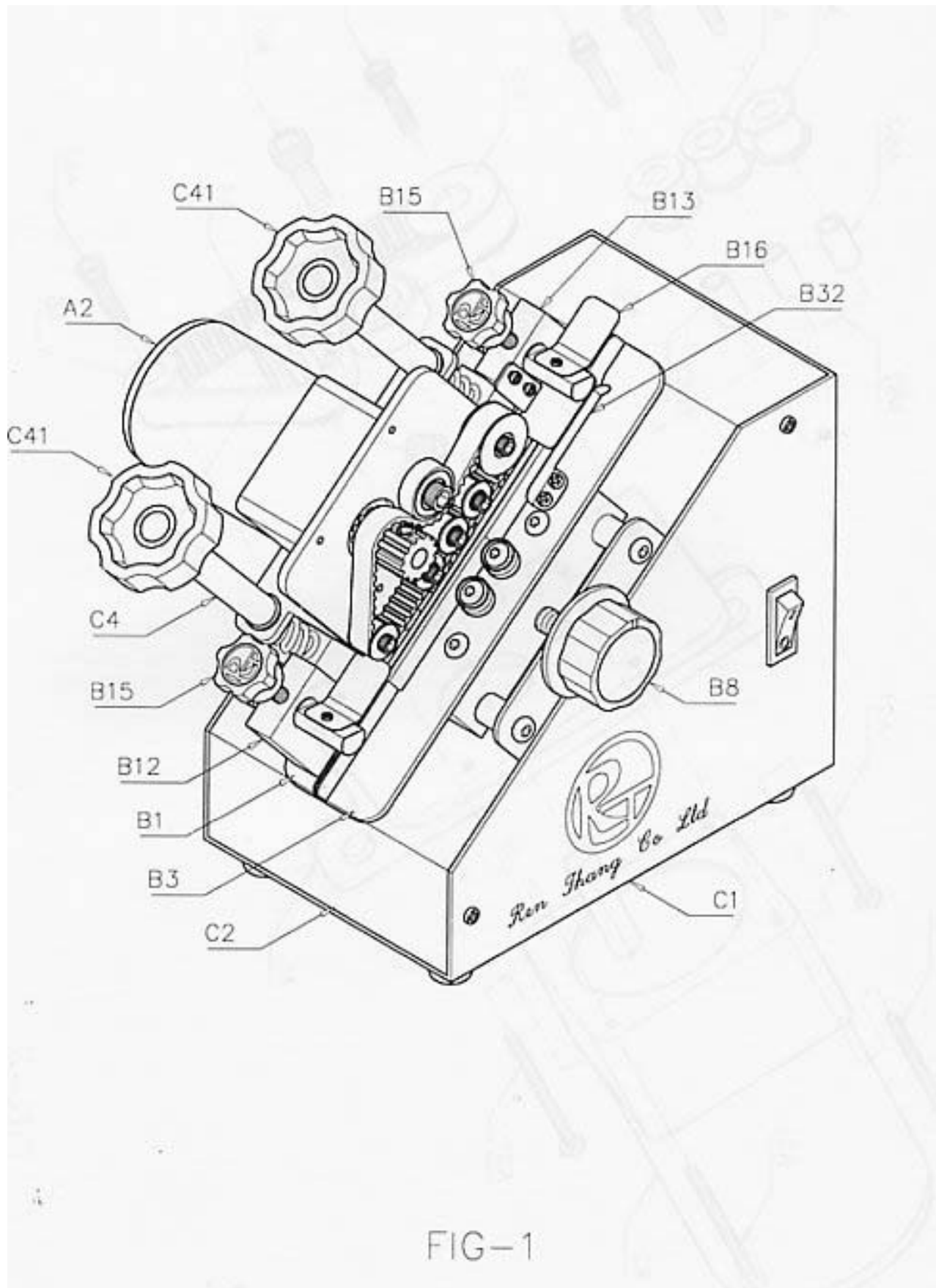


FIG-1



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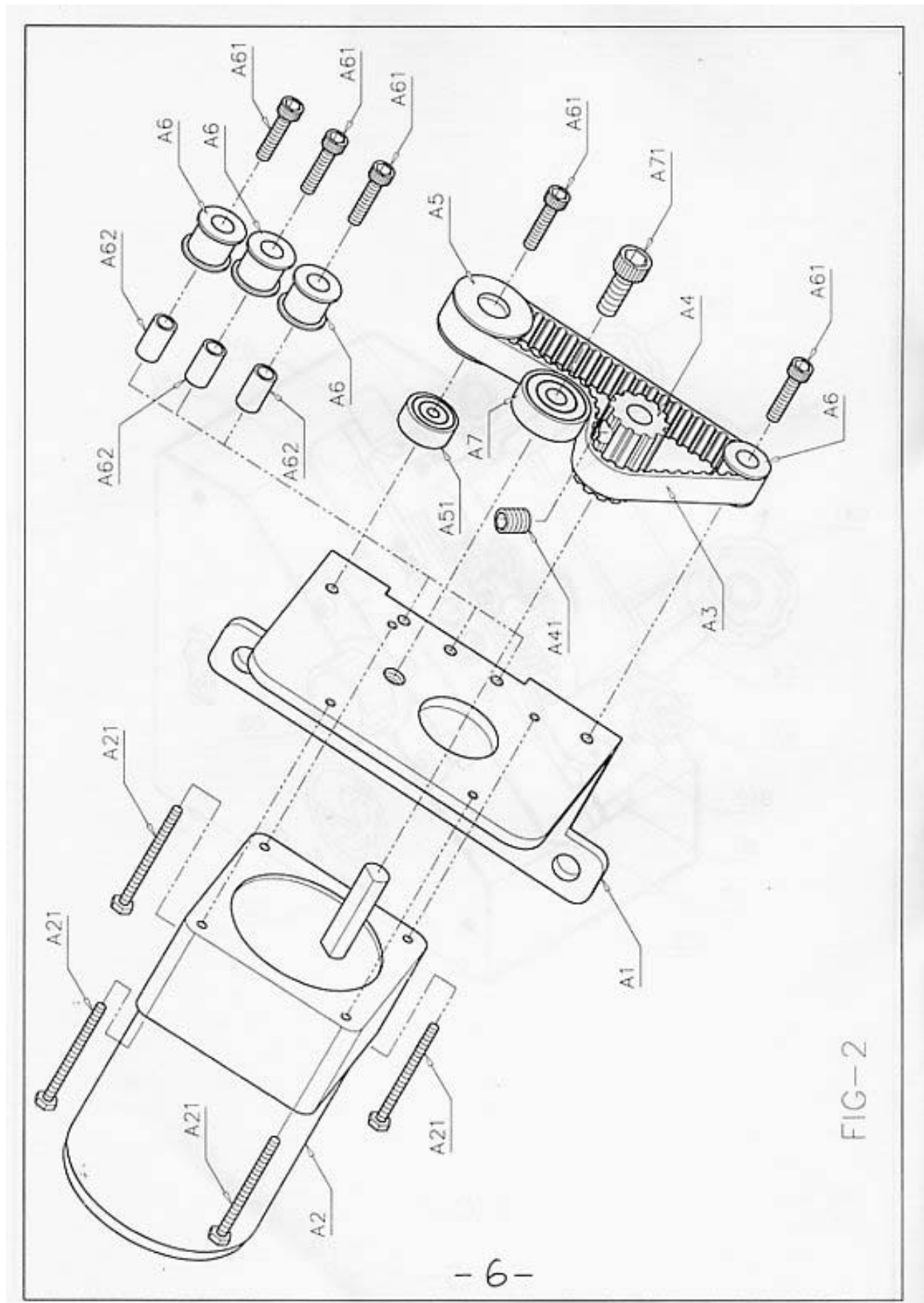


FIG-2

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E-mail: renthang@renthang.com

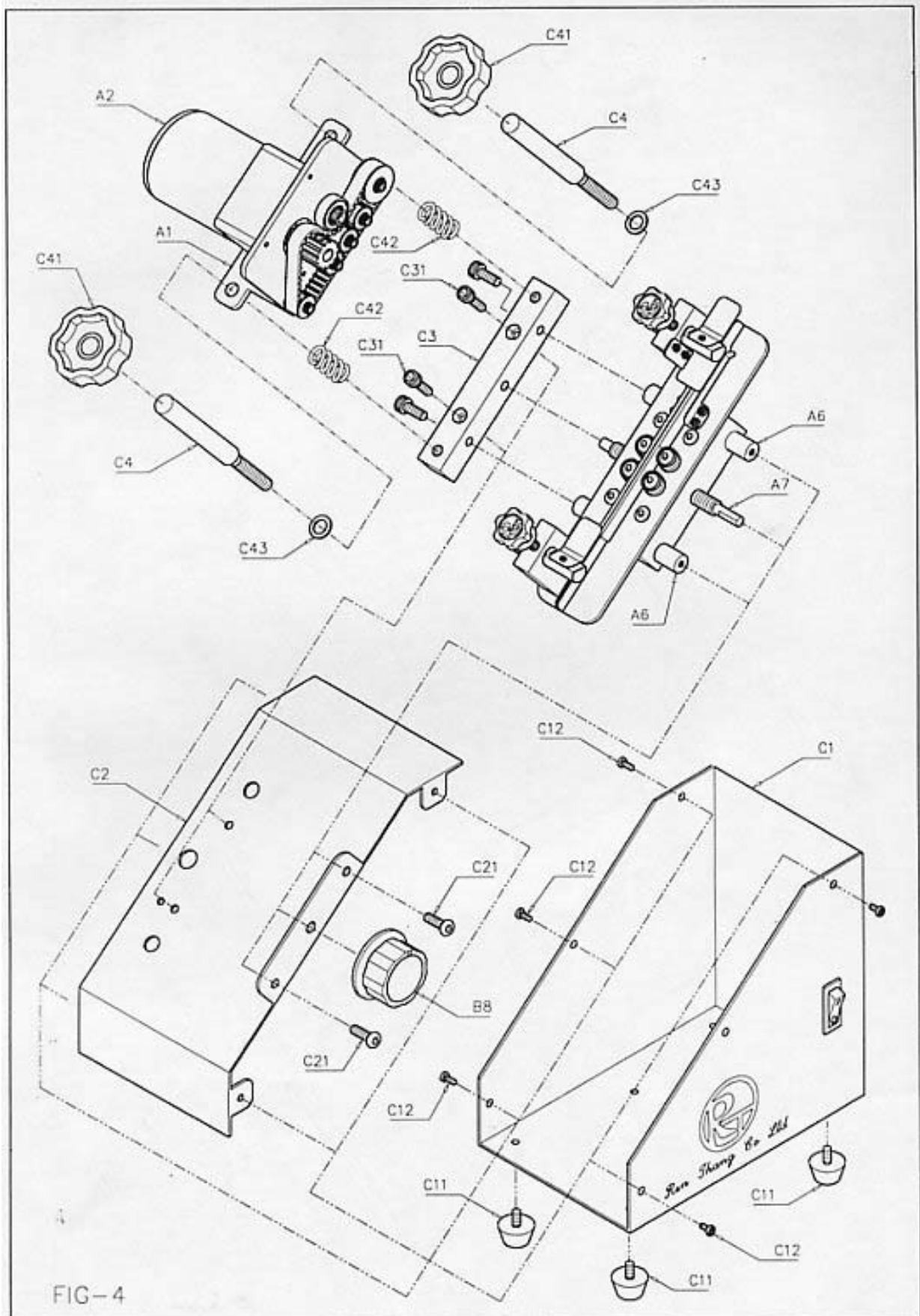


FIG-4

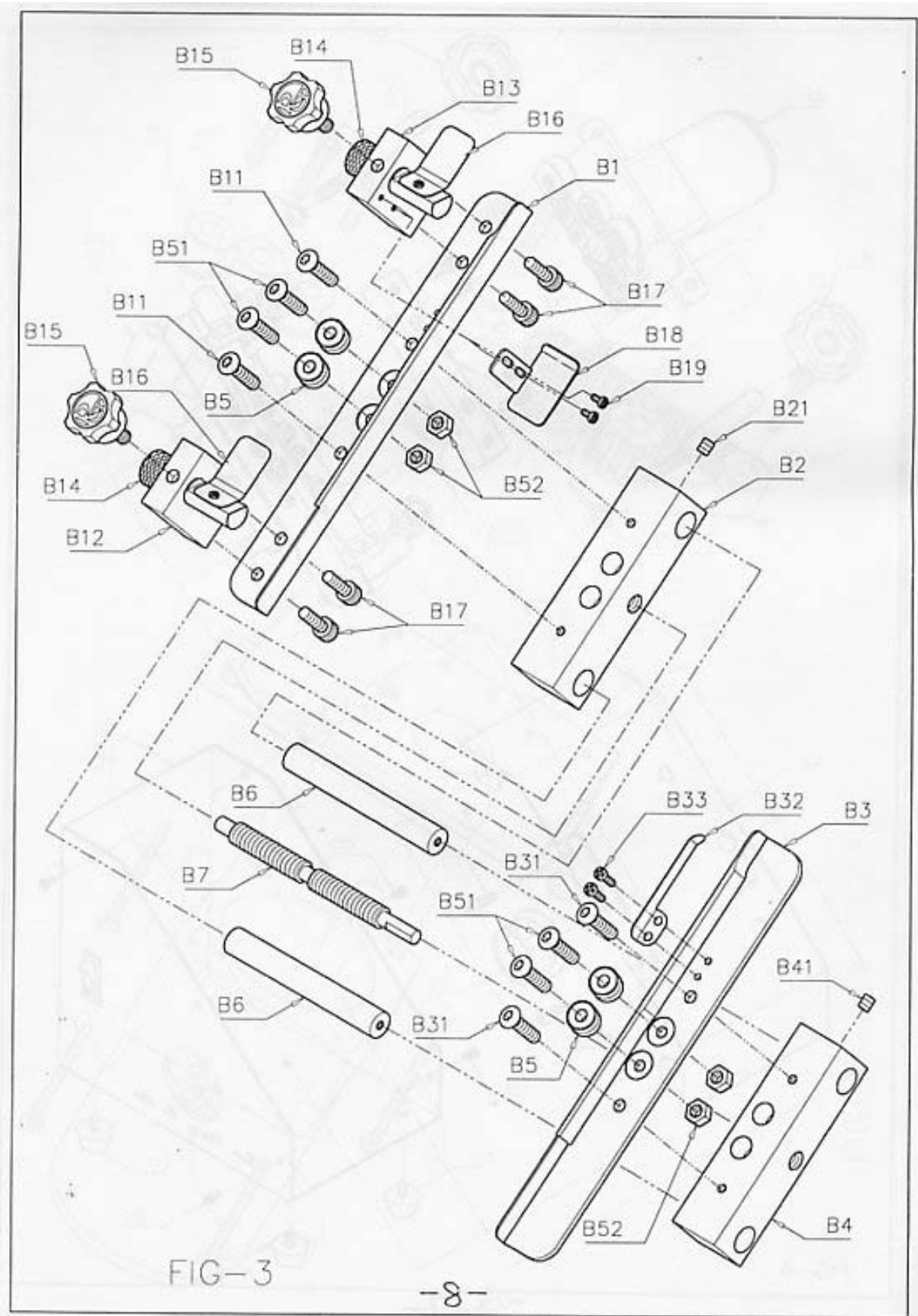


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